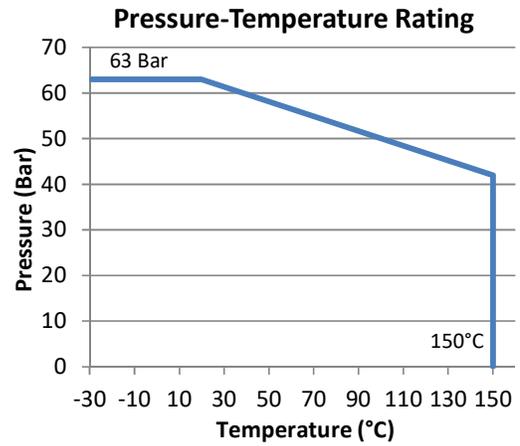
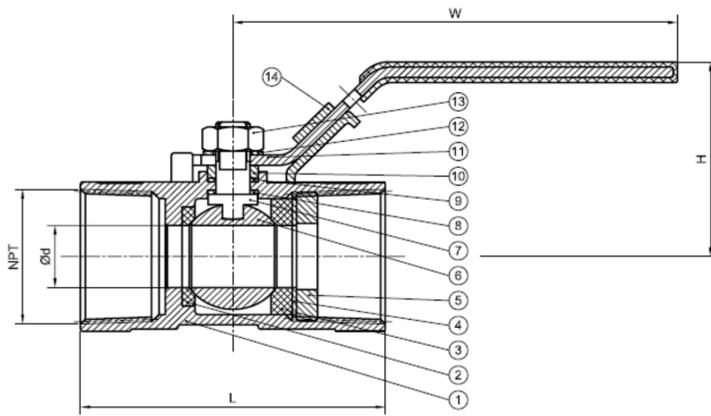


## 1 Piece Ball Valves

### Features

- 1 PC Body Design
- Reduced Bore, Quarter Turn Operation
- Sizes: ¼" – 4" (DN8 – DN100)
- Working Pressure: 1000 WOG
- Threaded End: BSPP, NPT
- Applicable Medium: General Oil, Gas & Water Applications
- Blow-out Proof Stem Design
- Temperature: -20 Deg C to 120 Deg C



### Material List

No.	Part Name	Material	No.	Part Name	Material
1	Body	CF8M	8	Thrust Washer	PTFE
2	Seat Ring	PTFE	9	Stem Packing	PTFE
3	Seat Ring	PTFE	10	Gland	AISI 304
4	Washer	AISI 316	11	Handle	AISI 304
5	End Plug	CF8M	12	Wrench Washer	AISI 304
6	Ball	CF8M	13	Handle Nut	AISI 304
7	Stem	AISI 316	14	Locking Device	AISI 304



**Ordering Information**

VL - S - B1 - G - 1000 - 08  
I II III IV V VI

**I Type of Item**  
VL Low Pressure Valves

**II Material Grade**  
S SS316, CF8M  
FS Forged Steel  
B Brass

CI Cast Iron  
CS Cast Steel

**III Item**

GA	Gate Valve	B1	1 PC Ball Valve
GL	Globe Valve	B2	2 PC Ball Valve
YS	Y-Strainer	B3	3 PC Ball Valve
SC	Swing Check Valve	BL	3 Way Valve L Port
VC	Vertical Check Valve	BT	3 Way Ball Valve T Port
WC	Wafer Check Valve	BMF	Male x Female Mini Ball Valve
DD	Dual Disk	BU	Butterfly Valve

**IV Connection Type**

SW	S/W	G	BSP
BW	B/W	N	NPT
R	BSPT	F	Flange End
W	Wafer	L	Lug

**V Pressure**

200	200 PSI	1000	1000 PSI
300	300 PSI	150	ANSI 150# Flange Standard
600	600 PSI	10K	JIS 10K Flange Standard
800	800 PSI	PN16	PN 16 Flange Standard

**For Inch OD & Inch NB Sizes**

VI Size	1/8"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"
Code	02	04	05	06	08	10	12	16
Size	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"	5"	6"
Code	20	24	32	40	48	64	80	96

**VII Coating**

(none) No Additional Coating  
NI Nickel Plating



**Dimension List**

NPS	Connection	Impa Code	Part No	d	L	H	W	Weight (kg)
1/4"	BSPP	75 24 11	VL-S-B1-G-1000-04	5	40	24	72	0.07
3/8"	BSPP	75 24 12	VL-S-B1-G-1000-06	7	45	27	80	0.10
1/2"	BSPP	75 24 13	VL-S-B1-G-1000-08	9	57	34.5	97	0.20
3/4"	BSPP	75 24 14	VL-S-B1-G-1000-12	12	60	40	92	0.26
1"	BSPP	75 24 15	VL-S-B1-G-1000-16	15	70.5	44	125	0.40
1 1/4"	BSPP	75 24 16	VL-S-B1-G-1000-20	20	78	50	125	0.70
1 1/2"	BSPP	75 24 17	VL-S-B1-G-1000-24	25	83.5	54	155	0.80
2"	BSPP	75 24 18	VL-S-B1-G-1000-32	32	99.5	60	155	1.28
2 1/2"	BSPP	-	VL-S-B1-G-1000-40	38	122	87	183	2.34
3"	BSPP	-	VL-S-B1-G-1000-48	50	148.5	97	183	3.50
4"	BSPP	-	VL-S-B1-G-1000-64	65	193	117	220	9.05
1/4"	NPT	-	VL-S-B1-N-1000-04	5	40	24	72	0.07
3/8"	NPT	-	VL-S-B1-N-1000-06	7	45	27	80	0.10
1/2"	NPT	-	VL-S-B1-N-1000-08	9	57	34.5	97	0.20
3/4"	NPT	-	VL-S-B1-N-1000-12	12	60	40	92	0.26
1"	NPT	-	VL-S-B1-N-1000-16	15	70.5	44	125	0.40
1 1/4"	NPT	-	VL-S-B1-N-1000-20	20	78	50	125	0.70
1 1/2"	NPT	-	VL-S-B1-N-1000-24	25	83.5	54	155	0.80
2"	NPT	-	VL-S-B1-N-1000-32	32	99.5	60	155	1.28
2 1/2"	NPT	-	VL-S-B1-N-1000-40	38	122	87	183	2.34
3"	NPT	-	VL-S-B1-N-1000-48	50	148.5	97	183	3.50
4"	NPT	-	VL-S-B1-N-1000-64	65	193	117	220	9.05

**Part Number Reference**

Impa Code	Part No	Description
75 24 11	VL-S-B1-G-1000-04	1/4"BSPP SS316 1 PC BALL VALVE (1000 WOG)
75 24 12	VL-S-B1-G-1000-06	3/8"BSPP SS316 1 PC BALL VALVE (1000 WOG)
75 24 13	VL-S-B1-G-1000-08	1/2"BSPP SS316 1 PC BALL VALVE (1000 WOG)
75 24 14	VL-S-B1-G-1000-12	3/4"BSPP SS316 1 PC BALL VALVE (1000 WOG)
75 24 15	VL-S-B1-G-1000-16	1"BSPP SS316 1 PC BALL VALVE (1000 WOG)
75 24 16	VL-S-B1-G-1000-20	1 1/4"BSPP SS316 1 PC BALL VALVE (1000 WOG)
75 24 17	VL-S-B1-G-1000-24	1 1/2"BSPP SS316 1 PC BALL VALVE (1000 WOG)
75 24 18	VL-S-B1-G-1000-32	2"BSPP SS316 1 PC BALL VALVE (1000 WOG)
-	VL-S-B1-G-1000-40	2 1/2"BSPP SS316 1 PC BALL VALVE (1000 WOG)
-	VL-S-B1-G-1000-48	3"BSPP SS316 1 PC BALL VALVE (1000 WOG)
-	VL-S-B1-G-1000-64	4"BSPP SS316 1 PC BALL VALVE (1000 WOG)
-	VL-S-B1-N-1000-04	1/4"NPT SS316 1 PC BALL VALVE (1000 WOG)
-	VL-S-B1-N-1000-06	3/8"NPT SS316 1 PC BALL VALVE (1000 WOG)
-	VL-S-B1-N-1000-08	1/2"NPT SS316 1 PC BALL VALVE (1000 WOG)
-	VL-S-B1-N-1000-12	3/4"NPT SS316 1 PC BALL VALVE (1000 WOG)
-	VL-S-B1-N-1000-16	1"NPT SS316 1 PC BALL VALVE (1000 WOG)
-	VL-S-B1-N-1000-20	1 1/4"NPT SS316 1 PC BALL VALVE (1000 WOG)
-	VL-S-B1-N-1000-24	1 1/2"NPT SS316 1 PC BALL VALVE (1000 WOG)
-	VL-S-B1-N-1000-32	2"NPT SS316 1 PC BALL VALVE (1000 WOG)
-	VL-S-B1-N-1000-40	2 1/2"NPT SS316 1 PC BALL VALVE (1000 WOG)
-	VL-S-B1-N-1000-48	3"NPT SS316 1 PC BALL VALVE (1000 WOG)
-	VL-S-B1-N-1000-64	4"NPT SS316 1 PC BALL VALVE (1000 WOG)



## **RFS Hydraulics Sdn Bhd**

**Address:** Menara UOA Bangsar, A-25-02, No. 5, Jln Bangsar Utama 1, 59000 Kuala Lumpur, Malaysia

**Telephone Number:** +603 2201 9059

**Email Address:** [info@rfshydraulics.com](mailto:info@rfshydraulics.com)

**Website:** [www.rfshydraulics.com](http://www.rfshydraulics.com)

**Business Registration Number:** 1312576-W

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